

## MULTI BOND & SEAL

### Description

Multi Bond & Seal is a universal grade, general purpose all-weather adhesive sealant based on AST polymer. Combines the properties of both silicone and the polyurethane that makes it an optimum choice for a variety of substrates.

### Properties & Features

- Does not contain solvent, silicone or isocyanate,
- Very Low VOC content,
- No bubble formation, even in wet and humid conditions,
- Very good UV resistance
- Over-paintable with water based paints,
- No shrinkage
- Does not cause oil stains in panels and porous material
- Non-sag, very easy to apply
- No surface tackiness

### Fields of Application

- Window and Door Perimeter.
- General sealing and waterproofing.
- Roofing and gutter.
- Concrete joints.
- Metal building construction.
- HVAC.
- Aluminum, Granite, Ceramics, Marble, Porcelain, Metals, PVC, Glass, Wood, Porous Surfaces (Concrete, Brick, Limestone, etc.).

### Directions for Use

**Cleaning and joint preparation:** Substrates must be sound quality, clean, dry and free of dust, grease, rust and other contaminants which may affect the adhesion. Non-porous surfaces (such as aluminum, glass, etc.) must be free of any coatings and should be cleaned with a suitable solvent and thoroughly dried with a clean cloth. Porous substrates (such as concrete, brickwork, etc.) must be mechanically cleaned from loose particles or residues with a jet of compressed air, sandpaper or hard brush. Mask off joint edges with self-adhesive tape as protection from contamination.

**Backing material:** Use a polyethylene bond breaker tape or backer rod to adjust the joint depth to proper width/depth ratio and to avoid three side adhesion which restrict the movement capability of the sealant. Backer rod must be at least wider 25% than the joint width.

**Sealant application:** Recommended application and surface temperatures: +41°F and +104°F. Cut nozzle to obtain desired bead size. Apply the sealant as evenly as possible by using professional caulking gun.

**Tooling and finishing:** Tool the joint surface with a smoothing tool ensuring the sealant a full contact to the sides and backup material into the joint before skin formation. Remove the masking tapes immediately after smoothing over the surface of the sealant.

**Cleaning:** Uncured product may be easily removed with damp sponge. Cured product must be removed mechanically. Hands can be cleaned with warm water and soap.

### Remarks & Restrictions

- It must not be used in totally confined spaces where sealant cannot cure due to lack of atmospheric moisture.
- Multi Bond & Seal can be applied to a variety of substrates directly. If not sure, we recommend a preliminary compatibility test.

## Product Information

Packaging	9.8 Fl. Oz. / 290ml
Shelf Life	12 months
Storage	At cool and dry ambient. In between +41°F to +77°F.

## Technical Data

Uncured Sealant	Method / Conditions	Value
<b>Basis</b>		AST Polymer
<b>Curing Mechanism</b>	Moisture Curing	
<b>Sagging</b>	ISO 7390	0 inch
<b>Density</b>	ISO 1183-1	13,4 ± 0,2 (lbs per gallon)
<b>Skin Formation Time</b>	Internal (73°F and 50% R.H)	15 - 25 min
<b>Drying Rate</b>	Internal (73°F and 50% R.H)	Min. 0,1"/day
<b>Cured Sealant</b>		
<b>Shore A hardness</b>	ISO 868	40 ± 5
<b>Loss of Volume</b>	ISO 10563	< 3%
<b>Elongation at break</b>		≥%300
<b>Tensile strength</b>	ISO8339	217-290 psi
<b>Service temperature</b>	Ambient and surface	Between -40°F and +194°F
<b>Application temperature</b>	Ambient and surface	Between +41°F and +104°F

### Safety

Ensure good ventilation of the work station. Wear personal protective equipment. Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Store in a well-ventilated place. Keep cool. Check MSDS guidelines for disposal and further information concerning safety.

### Disclaimer

The technical data contained herein is based on our present knowledge and experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired. Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product. Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions. The information detailed in the present technical data sheet is given by way of indication and is not exhaustive. The same applies to any information provided verbally by telephone to any prospective or existing customer.